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YKK AP AMERICA

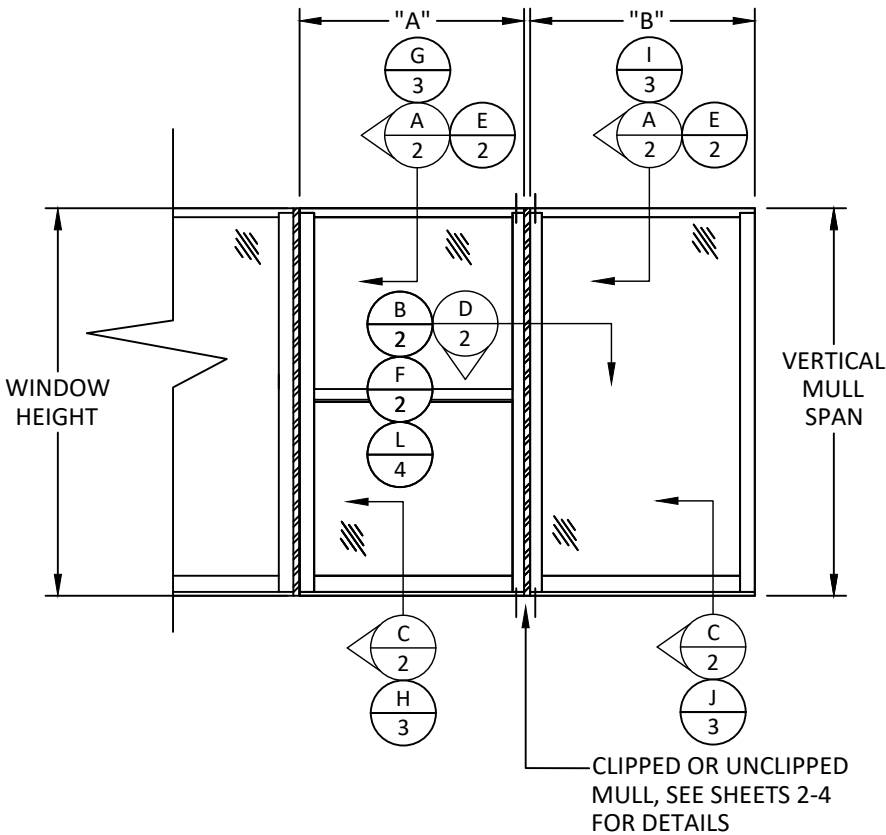
YVS-410TUH/YSW-400T/YVS-400TU/YVS-410TU/ YFW-400TU SERIES WINDOWS STACKING MULLIONS - 4753

INSTALLATION NOTES:

- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- INSTALL INDIVIDUAL ANCHORS WITHIN A TOLERANCE OF +/- 1/2 INCH OF THE DEPICTED LOCATION AS SPECIFIED. TOLERANCES ARE NOT CONSIDERED CUMULATIVE FROM ONE LOCATION TO THE NEXT.
- FOR MULLION CLIP: USE FOUR (4) #12 WOOD SCREWS, PER CLIP, OF SUFFICIENT LENGTH TO ACHIEVE MINIMUM EMBEDMENT OF 1 1/2" INTO WOOD FRAMING. (SEE INSTALLATION DETAILS ON SHEET 2).
- FOR MULLION CLIP: USE FOUR (4) 1/4 " ITW TAPCONS PER MULLION END, TWO (2) PER CLIP, OF SUFFICIENT LENGTH TO ACHIEVE MINIMUM EMBEDMENT OF 1 1/4" INTO CONCRETE OR MASONRY. (SEE INSTALLATION DETAILS ON SHEET 2).
- FOR MULLION CLIP: USE FOUR (4) 1/4-20 SAE GR. 5 SELF-DRILLING OR SELF-TAPPING SCREWS, PER CLIP, OF SUFFICIENT LENGTH TO ACHIEVE A MINIMUM 3 THREADS PENETRATION BEYOND METAL SUBSTRATE. (SEE INSTALLATION DETAILS ON SHEET 2).
- FOR UNCLIPPED MULLIONS: USE FOUR (4) #12 WOOD SCREWS, PER MULLION END, OF SUFFICIENT LENGTH TO ACHIEVE MINIMUM EMBEDMENT OF 1 1/2" INTO WOOD FRAMING. (SEE INSTALLATION DETAILS ON SHEET 3).
- FOR UNCLIPPED MULLIONS: USE FOUR (4) 1/4 " ITW TAPCONS, PER MULLION END, OF SUFFICIENT LENGTH TO ACHIEVE MINIMUM EMBEDMENT OF 1 1/4" INTO CONCRETE OR MASONRY. (SEE INSTALLATION DETAILS ON SHEET 3).
- FOR UNCLIPPED MULLIONS: USE FOUR (4) 1/4-20 SAE GR. 5 SELF-DRILLING OR SELF-TAPPING SCREWS, PER MULLION END, OF SUFFICIENT LENGTH TO ACHIEVE A MINIMUM 3 THREADS PENETRATION BEYOND METAL SUBSTRATE. (SEE INSTALLATION DETAILS ON SHEET 3).
- MINIMUM EDGE DISTANCES ARE BASED ON 3/4" FOR #12 WOOD SCREWS, 2-1/2" FOR 1/4" TAPCONS, & 5/8" FOR 1/4-20 GR. 5 SELF-TAPPING OR SELF-DRILLING SCREWS.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK, VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
 - FASTENERS USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE AND INSTALLED IN ENCLOSED SPACES SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.1 (E.G., ASTM A153 CLASS D, ASTM A641 CLASS 3S, OR EQUIVALENT CORROSION RESISTANCE).
 - CONNECTORS AND METAL PLATES USED WITHIN 3,000 FEET OF A SALTWATER COASTLINE SHALL BE STANDARD GALVANIZED IN ACCORDANCE WITH SECTION 1711.1.2 (E.G., ASTM A653 G90, ASTM A123, OR PROTECTIVE COATING PER TPI 1).
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - CONCRETE - MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.
 - CMU - SHALL CONFORM TO MIN. REQUIREMENTS OF ASTM C90
 - STEEL - MINIMUM YIELD STRENGTH OF 33 KSI. MINIMUM 20 GA. (0.0359") WALL THICKNESS.
 - ALUMINUM - ALLOY SHALL BE 6063-T5 OR EQUIVALENT. MINIMUM (0.090") WALL THICKNESS.

GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE, EXCLUDING HVHZ.
- APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED ON THESE PRODUCTS IN WIND BORNE DEBRIS REGIONS ZONE 3 OR LESS SUCH THAT ADJOINING WINDOWS ARE EQUALLY IMPACT RATED.
- 2X WOOD BUCKS AND METAL STUDS TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT IN NON-HVHZ AREAS.
- THIS MULLION IS ONLY VALID WHEN USED IN CONJUNCTION WITH APPLICABLE YKK AP AMERICA PRODUCTS. QUALIFIED CONFIGURATIONS INCLUDE FIXED-FIXED, FIXED-OPERABLE, & OPERABLE-OPERABLE CONFIGURATIONS OF SINGLE HUNG, DOUBLE HUNG, HORIZONTAL SLIDING, AND FIXED WINDOW PRODUCTS.
- ALL WINDOWS USED WITH THIS MULLION SHALL BE QUALIFIED UNDER SEPARATE APPROVAL. THE LESSER DESIGN PRESSURE RATING OF THE WINDOW OR THE MULLION OF INSTALLATION SHALL GOVERN THE OVERALL DESIGN PRESSURE OF THE ASSEMBLY.
- MULLION MATERIAL: 6063-T5 ALUMINUM.
- CLIP MATERIAL: 6063-T5 ALUMINUM.
- ALL STRUCTURAL MATERIAL & DISSIMILAR METALS SHALL BE PROTECTED, TREATED, PAINTED, COATED, AND/OR ISOLATED AS REQUIRED IN THE APPLICABLE SECTIONS OF THE CURRENT FLORIDA BUILDING CODE AND REFERENCED DESIGN SPECIFICATIONS.



VERTICAL MULLION

SEE GEN. NOTE 5 FOR QUALIFIED CONFIGURATIONS

TABLE OF CONTENTS	
SHEET	SHEET DESCRIPTION
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2	CLIPPED MULL INSTALLATION DETAILS
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4	4753 UNCLIPPED MULL DP CHARTS & INSTALLATION DETAILS
5	4753 CLIPPED MULL DP CHARTS, COMPONENTS & B.O.M
6	COMPONENTS & 4753 MULL ASSEMBLY ISO VIEW



YKK AP AMERICA
101 MARIETTA STREET NW, SUITE 2100
ATLANTA, GA 30303
PH: (478)277-1955 FAX: (678)838-6001

TITLE:
SERIES 4753 STACKING MULLIONS

GENERAL NOTES AND ELEVATION

PREPARED BY:

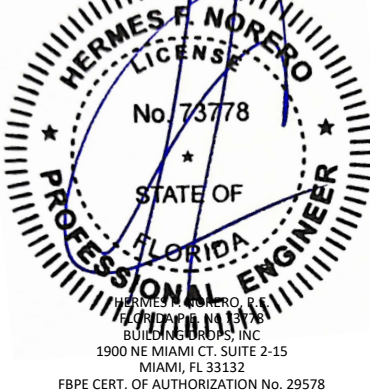
BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744-4738
WEB: www.buildingdrops.com



REMARKS	BY	DATE
6TH EDITION FBC CODE CC	EG	8.22.17
2026 FBC UPDATE	SH	7.24.26

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Digitally signed by Hermes F. Norero, P.E.
Reason: I am approving this document
Date: 2026.08.03 16:05:47 -04'00'



FL #:
FL15729

DATE: **8.22.17**

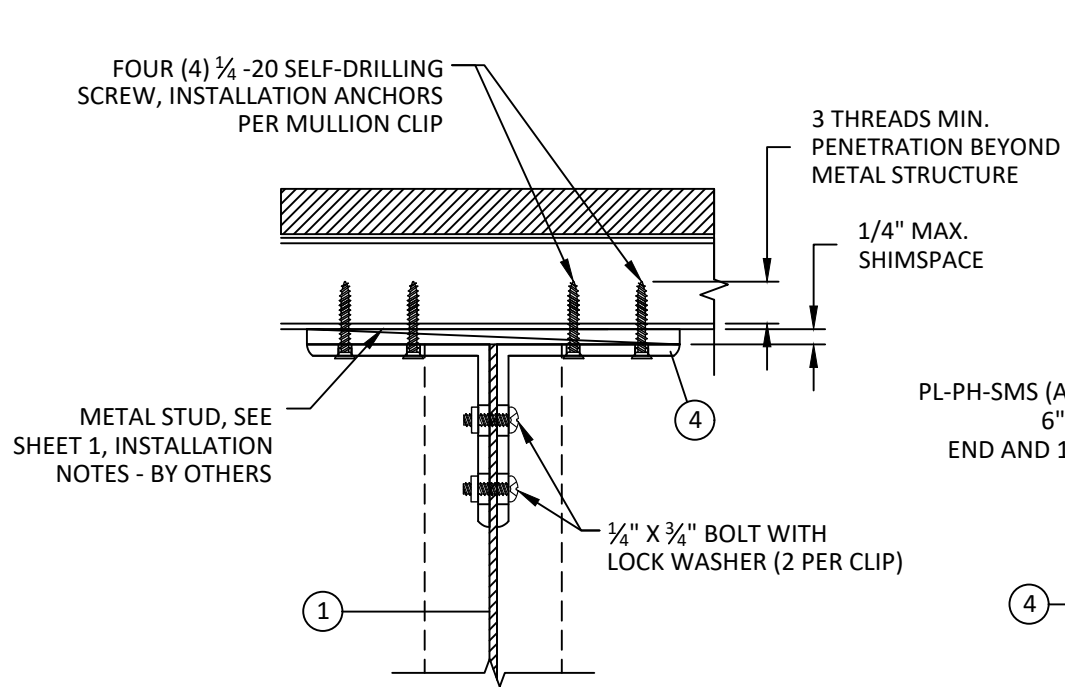
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SCALE: **NTS**

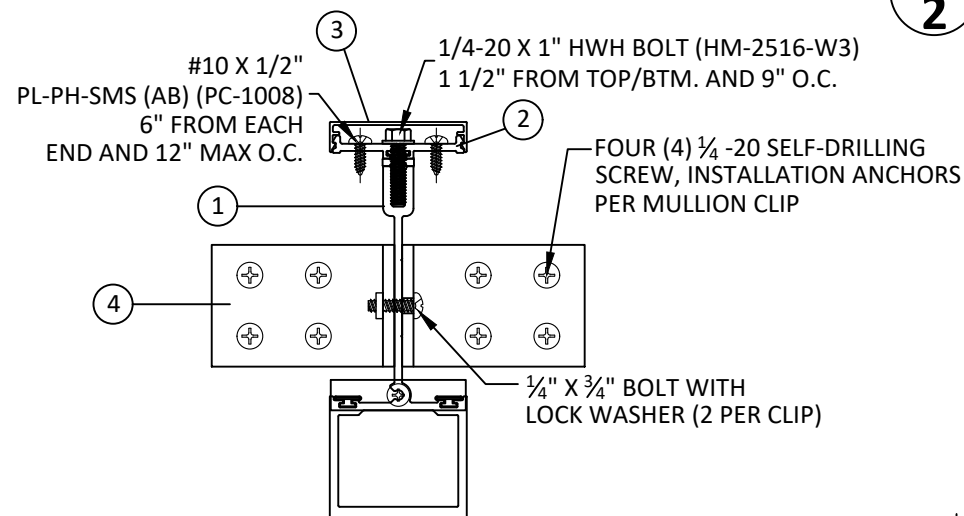
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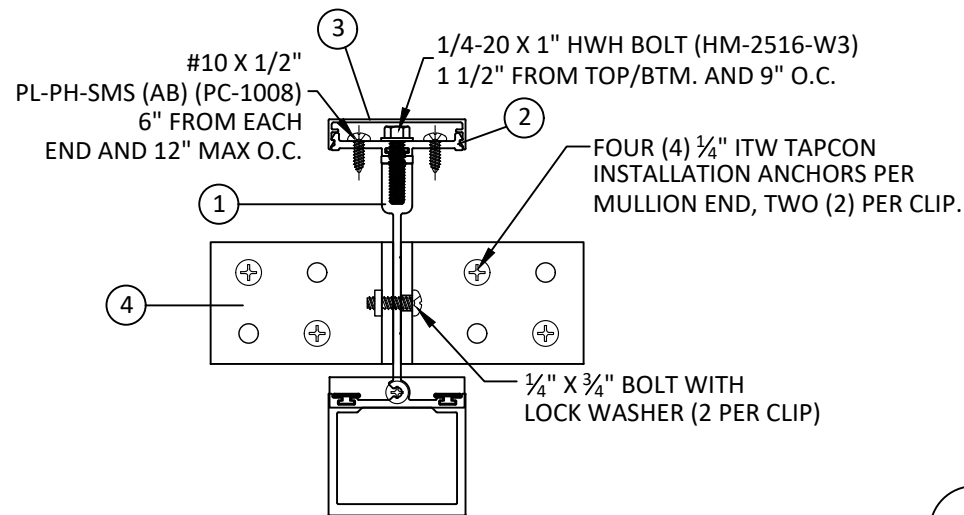
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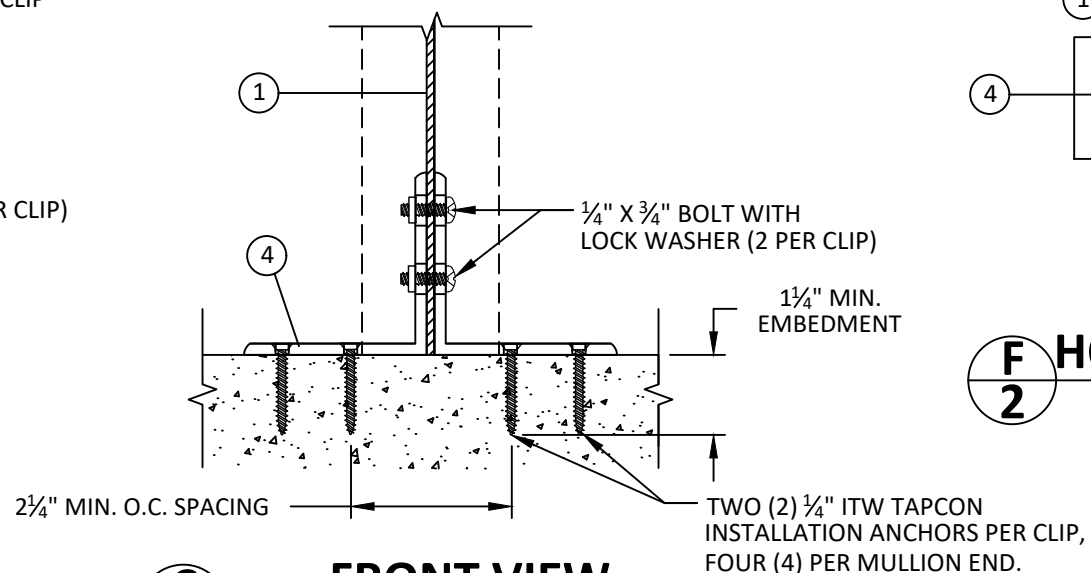
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2 FRONT VIEW
HEAD - METAL STUD
MULLION CLIP



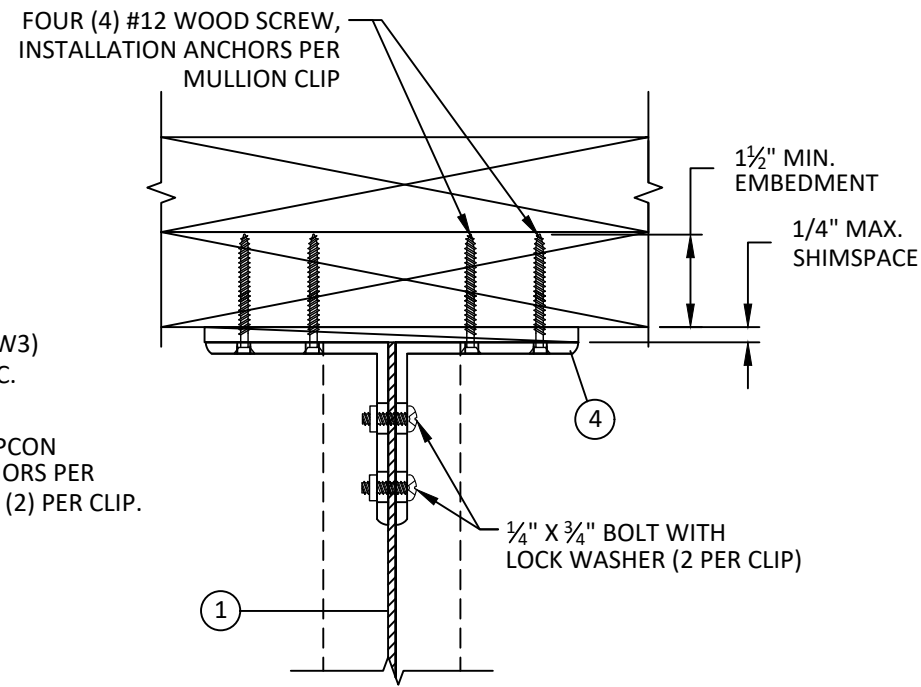
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METAL STUD
MULLION CLIP



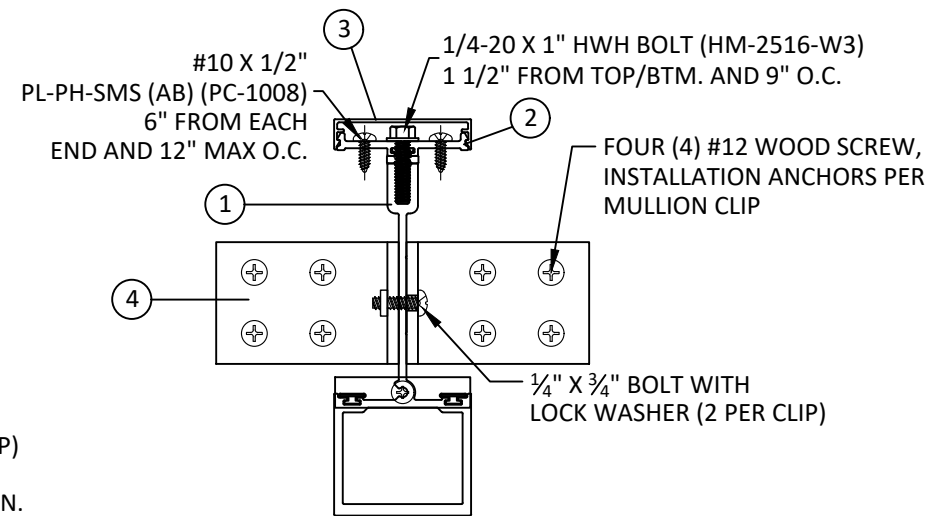
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2 HORIZONTAL SECTION
CONCRETE/MASONRY
MULLION CLIP



C
2 FRONT VIEW
SILL - CONCRETE/MASONRY
MULLION CLIP



E
2 FRONT VIEW
HEAD - 2X WOOD
MULLION CLIP



F
2 HORIZONTAL SECTION
2X WOOD
MULLION CLIP



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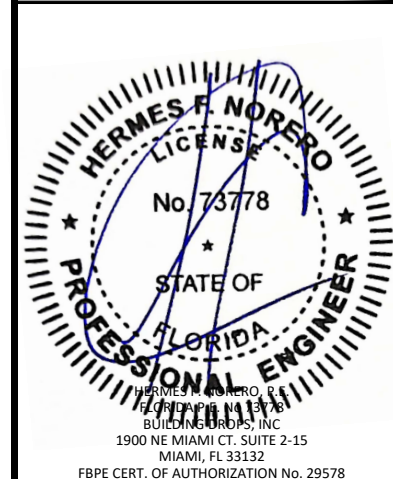
TITLE:
SERIES 4753 STACKING MULLIONS
CLIPPED MULL
INSTALLATION DETAILS

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
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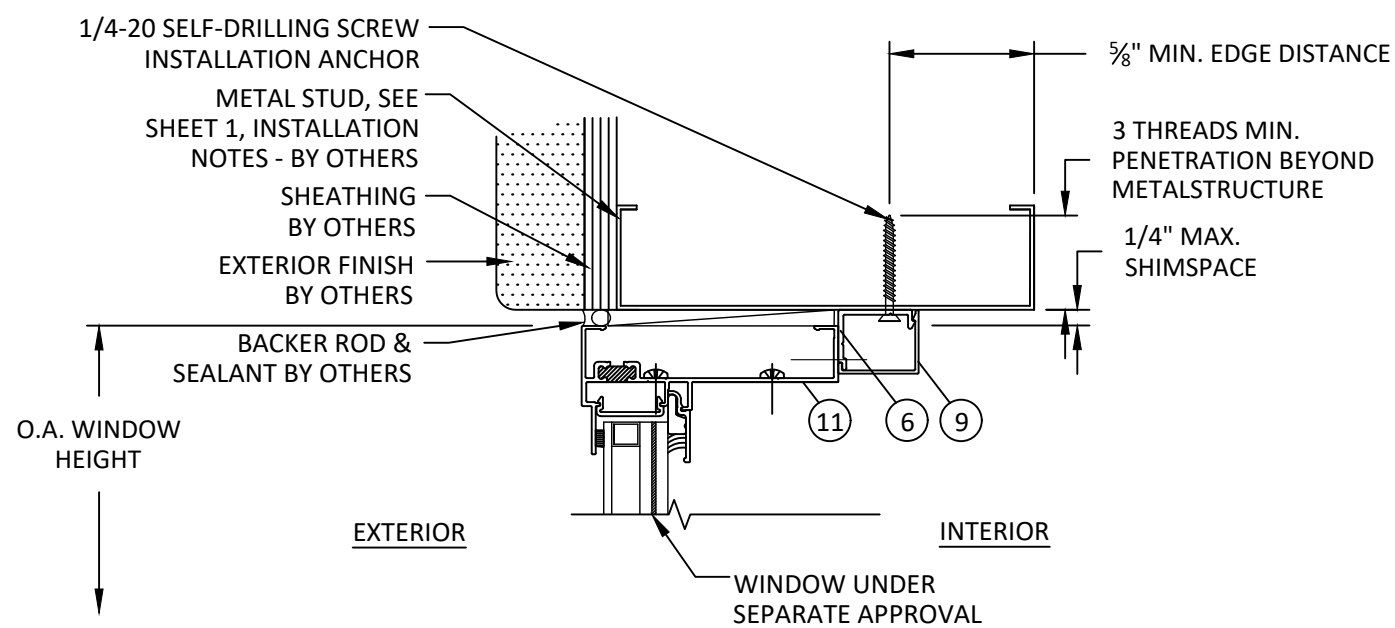
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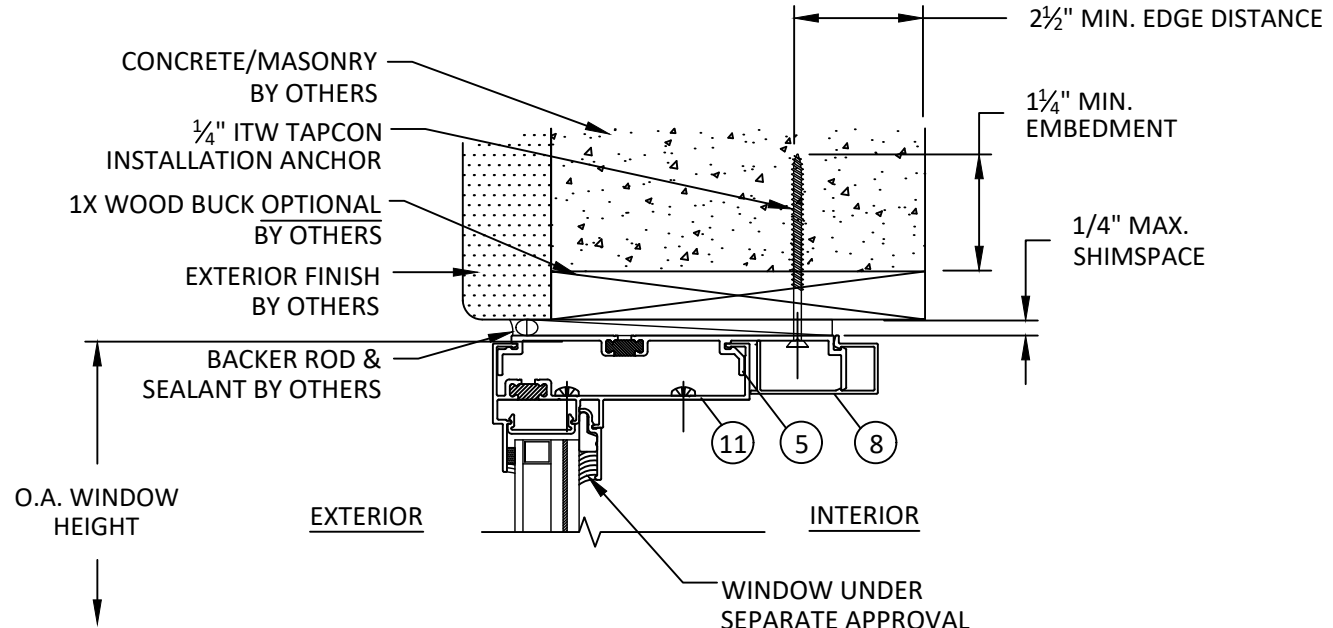


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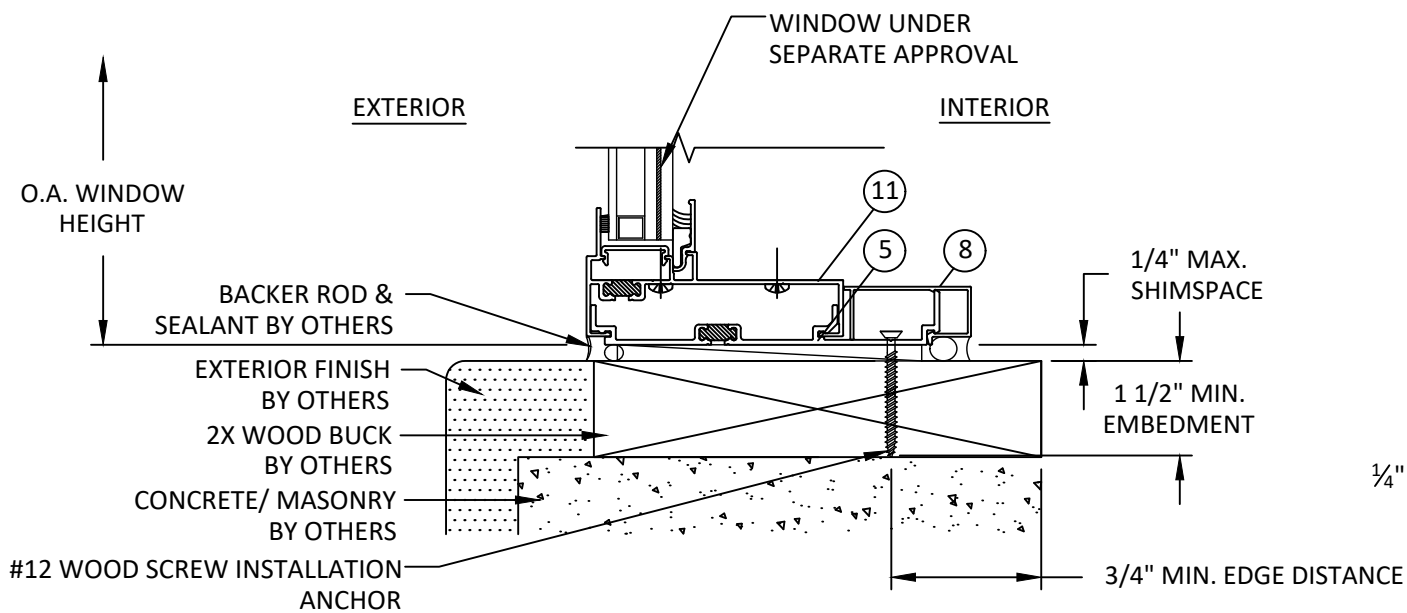
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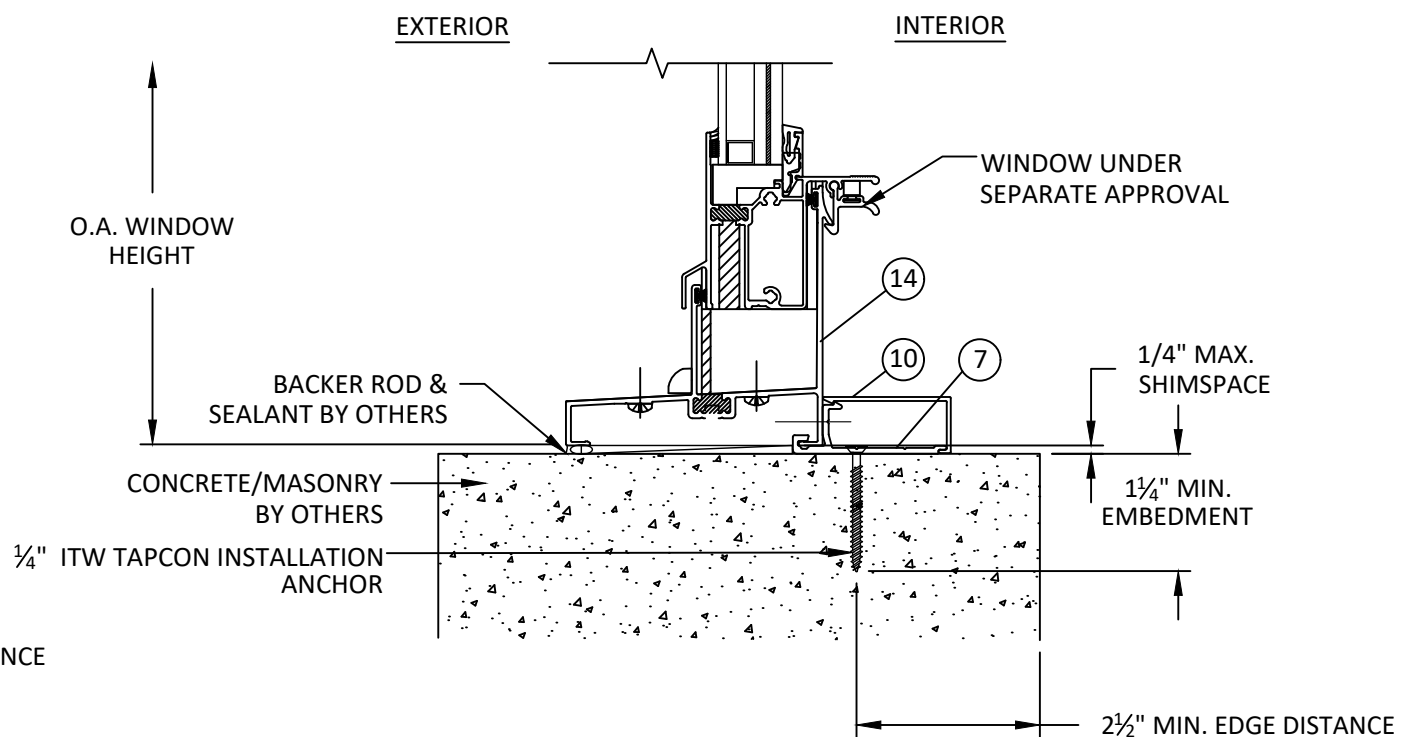
G
3 **VERTICAL SECTION**
HEAD - METAL STUD
UNCLIPPED MULLION (FRAME ANCHOR CLIP)



I
3 **VERTICAL SECTION**
HEAD - 1X WOOD BUCK
UNCLIPPED MULLION (STRAP ANCHOR)



H
3 **VERTICAL SECTION**
SILL - 2X WOOD BUCK
UNCLIPPED MULLION (STRAP ANCHOR)



J
3 **VERTICAL SECTION**
SILL - CONCRETE/MASONRY
UNCLIPPED MULLION (2" EDGE CLIP)



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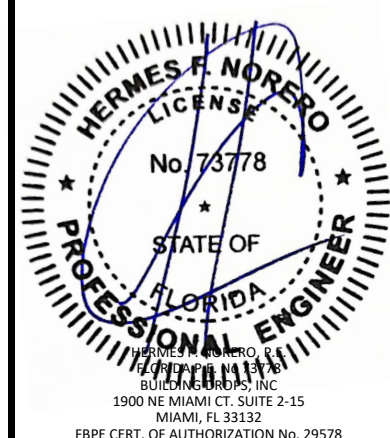
TITLE: **SERIES 4753 STACKING MULLIONS**
UNCLIPPED MULL
INSTALLATION DETAILS

PREPARED BY: **BUILDING DROPS, INC.**
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744-4738
WEB: www.buildingdrops.com

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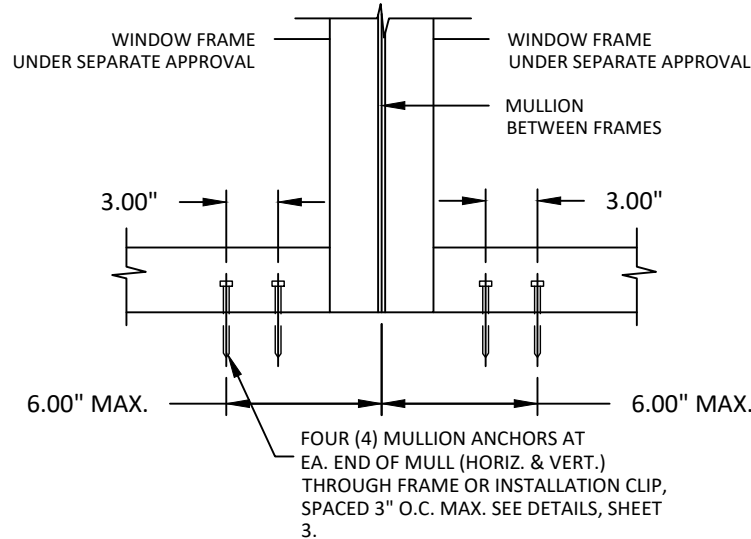
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OF 6	

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4753 UNCLIPPED MULL DP CHART

Maximum design pressure capacity (NON HVHZ) YVS-410TUH/YSW400T/YVS-400TU/YVS-410TU/YFW400TU Series Windows: Stacking Mullions - 4753 Design Pressures are limited by mullion or anchor screws or anchor clip capacity.									
Span (in)	Tributary Width (in)								
	28.0	30.0	36.0	40.0	43.8	46.0	48.4	50.0	54.0
56.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0
60.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0	150.0
72.0	150.0	150.0	150.0	140.7	133.4	129.8	126.5	124.5	120.4
80.0	150.0	150.0	131.1	121.9	115.1	111.6	108.4	106.4	102.2
87.5	142.2	134.5	116.9	108.4	101.9	98.6	95.5	93.6	89.6
92.0	134.0	126.7	109.8	101.6	95.4	92.2	89.2	87.3	83.4
96.0	127.4	120.4	104.2	96.3	90.2	87.1	84.2	82.4	78.5
100.0	121.5	114.7	99.1	91.4	85.6	82.6	79.8	78.0	74.2

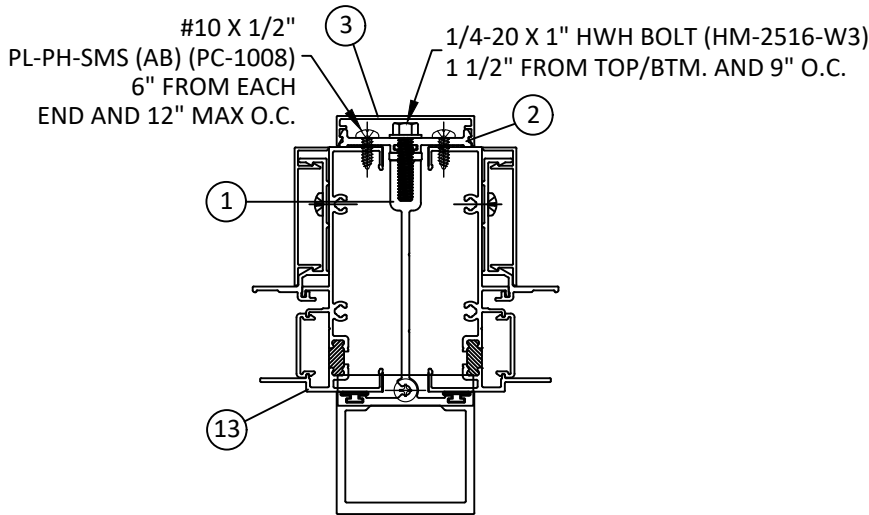
- NOTES FOR UNCLIPPED MULLION INSTALLATIONS:
- THE DESIGN PRESSURES IN THIS CHART ARE FOR THE MULLIONS LISTED ABOVE WHEN INSTALLED WITHOUT A MULLION CLIP.
 - DESIGN PRESSURES HAVE BEEN DETERMINED IN ACCORDANCE WITH FBC SECTION 1709.8.
 - READ WINDOW WIDTH AND MULL SPAN IN INCHES. DESIGN PRESSURE VALUES ON THIS CHART ARE POSITIVE AND NEGATIVE POUNDS PER SQUARE FOOT (PSF).
 - TRIBUTARY WIDTH IS DETERMINED BY THE FOLLOWING (REFER TO ELEVATION, SHEET 1):
4.1. $TRIBUTARY\ WIDTH = (A+B)/2$
 - DESIGN PRESSURE VALUES APPLY TO MULLION WHERE TWO OR MORE WINDOWS ARE LISTED IN A SINGLE OPENING. LESSER DESIGN PRESSURE OF INDIVIDUAL WINDOW OR MULLION OF INSTALLATION SHALL GOVERN.



K
4

FRONT VIEW

MULLION ANCHOR DETAIL
UNCLIPPED MULLION



L
4

HORIZONTAL VIEW

YVS-410TUH MULL ASSEMBLY TYP.
UNCLIPPED MULLION

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101 MARIETTA STREET NW, SUITE 2100
ATLANTA, GA 30303
PH: (478)277-1955 FAX: (678)838-6001

TITLE:
SERIES 4753 STACKING MULLIONS
4518 UNCLIPPED MULL DP CHART
& INSTALLATION DETAILS

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744-4738
WEB: www.buildingdrops.com

BUILDING DROPS

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HERMES F. NORERO
LICENSE
No. 73778
STATE OF
FLORIDA
PROFESSIONAL ENGINEER

HERMES F. NORERO, P.E.
BUILDING DROPS, INC.
1900 NE MIAMI CT, SUITE 2-15
MIAMI, FL 33132
FBPE CERT. OF AUTHORIZATION No. 29578

FL #:

FL15729

DATE:

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EG

CHK. BY:

HFN

SCALE:

NTS

DWG. #:

YKK227

SECTION:

4

REV.

B

OF 6

4753 CLIPPED MULL DP CHART

Maximum design pressure capacity (NON HVHZ) YVS-410TUH/YSW400T/YVS-400TU/YVS-410TU/YFW400TU Series Windows: Stacking Mullions - 4753 Design Pressures are limited by mullion or anchor screws or anchor clip capacity.										
Span (in)	Tributary Width (in)									
	28.0	30.0	36.0	40.0	43.8	46.0	48.4	50.0	54.0	
56.0	129.3	123.6	111.2	105.6	101.9	100.2	98.8	98.1	97.1	
60.0	118.1	112.6	100.6	95.0	91.2	89.3	87.8	86.9	85.3	
72.0	93.6	88.9	78.2	73.1	69.3	67.5	65.7	64.7	62.6	
80.0	82.3	78.0	68.1	63.4	59.8	58.0	56.3	55.3	53.1	
87.5	73.9	69.9	60.8	56.3	53.0	51.3	49.6	48.7	46.5	
92.0	69.6	65.8	57.1	52.8	49.6	47.9	46.4	45.4	43.3	
96.0	66.2	62.6	54.2	50.0	46.9	45.3	43.8	42.8	40.8	
100.0	63.1	59.6	51.5	47.5	44.5	42.9	41.5	40.6	38.6	

NOTES FOR CLIPPED MULLION INSTALLATIONS:

1. THE DESIGN PRESSURES IN THIS CHART ARE FOR THE MULLIONS LISTED ABOVE WHEN USED WITH THE APPLICABLE MULLION CLIP.
2. DESIGN PRESSURES HAVE BEEN DETERMINED IN ACCORDANCE WITH FBC SECTION 1709.8.
3. READ WINDOW WIDTH AND MULL SPAN IN INCHES. DESIGN PRESSURE VALUES ON THIS CHART ARE POSITIVE AND NEGATIVE POUNDS PER SQUARE FOOT (PSF).
4. TRIBUTARY WIDTH IS DETERMINED BY THE FOLLOWING (REFER TO ELEVATION, SHEET 1):

4.1. $\text{TRIBUTARY WIDTH} = (A+B)/2$
5. DESIGN PRESSURE VALUES APPLY TO MULLION WHERE TWO OR MORE WINDOWS ARE LISTED IN A SINGLE OPENING. LESSER DESIGN PRESSURE OF INDIVIDUAL WINDOW OR MULLION OF INSTALLATION SHALL GOVERN.

BILL OF MATERIALS			
ITEM	PART No.	DESCRIPTION	MATERIAL
1	E9-4753	MULLION	6063-T5
2	AS-4231	PRESSURE PLATE	6063-T5
3	E9-5111	PRESSURE PLATE COVER	6063-T5
4	E1-1587	MULLION CLIP	6063-T5
5	BE9-8567	FRAME ANCHOR STRAP	6063-T5
6	E9-4556	FRAME ANCHOR CLIP	6063-T5
7	E1-1922	2" ANCHOR CLIP	6063-T5
8	E9-8431	ANCHOR STRAP COVER	6063-T5
9	E9-4557	ANCHOR CLIP COVER	6063-T5
10	E9-4035	2" ANCHOR CLIP COVER	6063-T5
11	BE9-4701	FRAME HEAD/SILL	6063-T5
12	BE9-4704	FRAME JAMB	6063-T5
13	BE9-4714	FRAME JAMB	6063-T5
14	BE94717	FRAME SILL	6063-T5
15	BE9-5701	FRAME HEAD/SILL	6063-T5
16	BE9-5702	FRAME JAMB	6063-T5

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inspires™

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PH: (478)277-1955 FAX: (678)838-6001

TITLE:
SERIES 4753 STACKING MULLIONS

4518 CLIPPED MULL DP CHART,
COMPONENTS, & B.O.M.

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI COURT, STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
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BD

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HERMES F. NORERO

LICENSE

No. 73778

STATE OF FLORIDA

PROFESSIONAL ENGINEER

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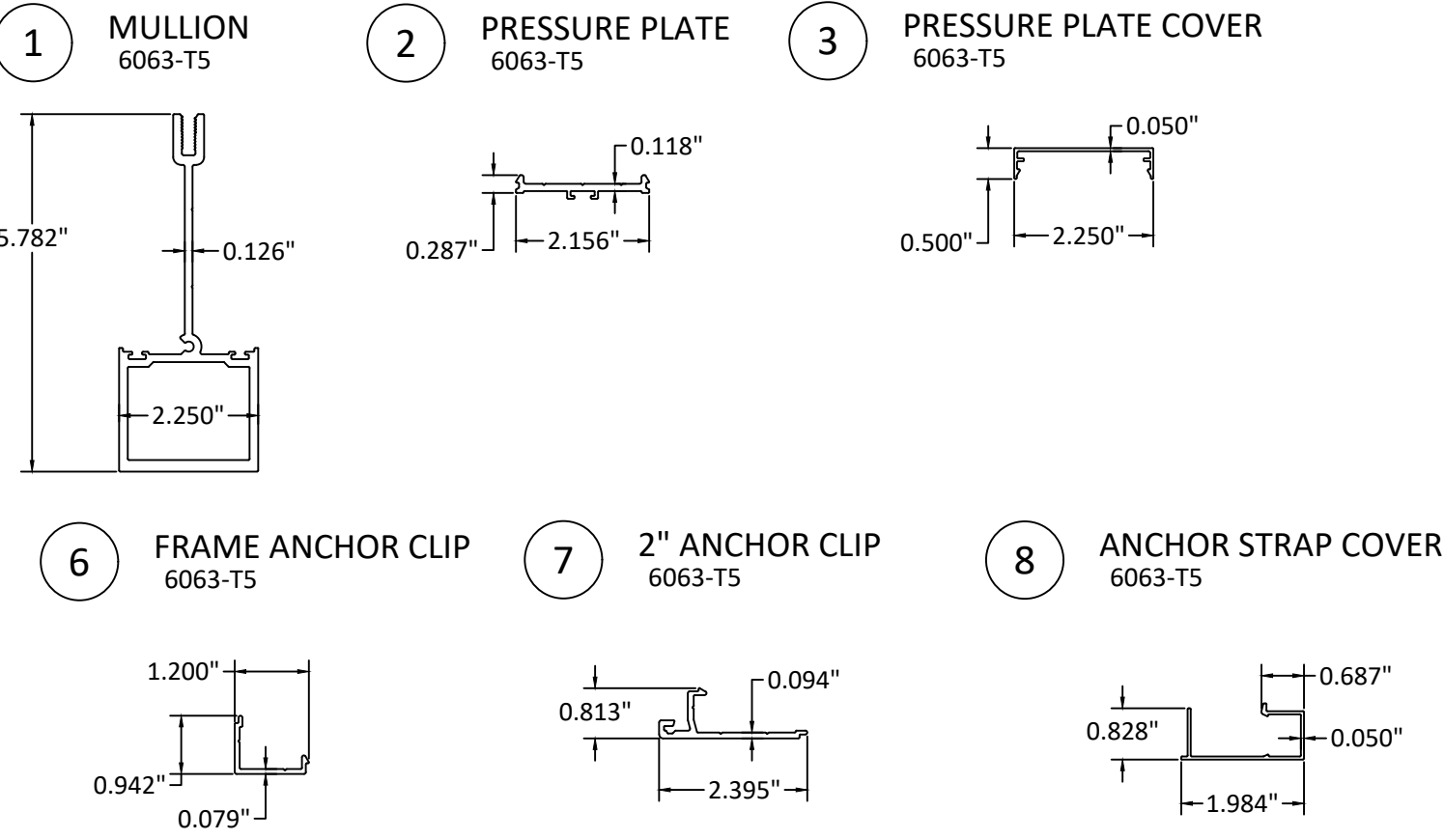
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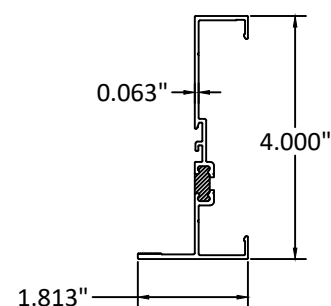
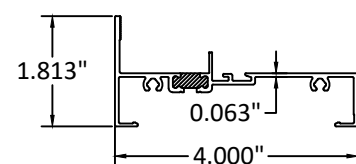
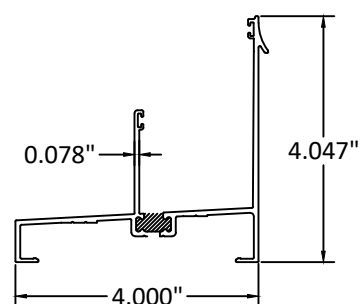
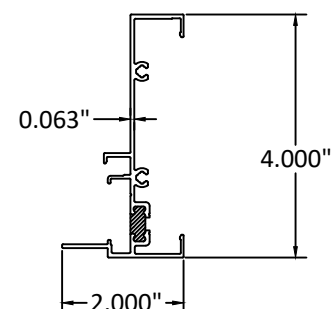
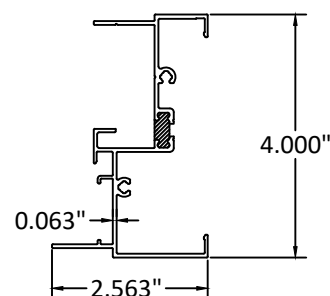
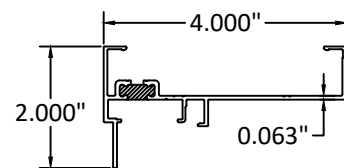
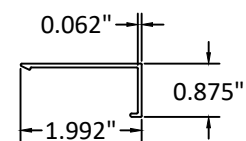
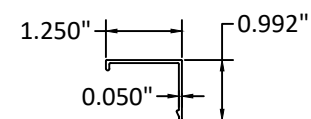
5

REV.

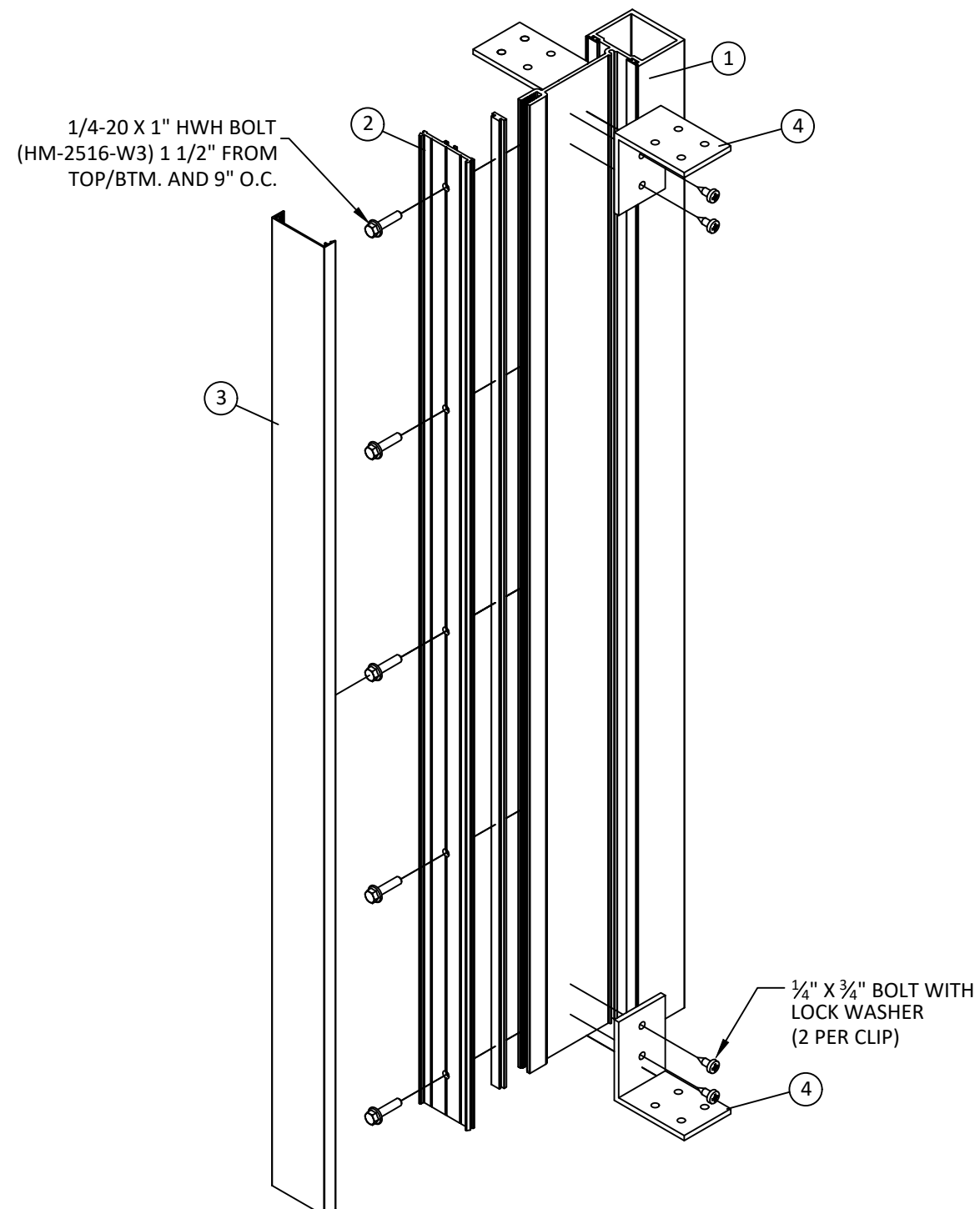
B

OF 6





NOTE: ITEM# 5 IS NOT REQUIRED FOR
"UNCLIPPED" INSTALLATIONS.



4753 STACKING MULLION ASSEMBLY



YKK AP AMERICA
101 MARIETTA STREET NW, SUITE 2100
ATLANTA, GA 30303
PH: (478)277-1955 FAX: (678)838-6001

TITLE:
SERIES 4753 STACKING MULLIONS

COMPONENTS & 4652 MULL ASSEMBLY ISO VIEW

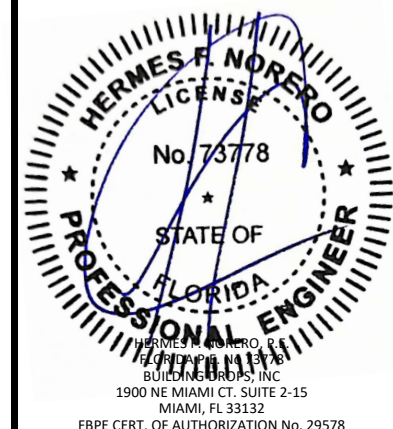
PREPARED BY:



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REMARKS	BY	DATE
6TH EDITION FBC CODE CC	EG	8.22.17
2026 FBC UPDATE	SH	7.24.26

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FL #: **FL15729**

DATE: 8.22.17

DWG. BY: EG	CHK. BY: HFN
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SCALE: NTS

DWG. #: YKK227

SECTION: 6 REV. B OF 6